

# Safety data sheet

## ULTRAMID® SEG7 POLYAMIDE

Revision date : 2005/04/05  
Version: 1.0

Page: 1/6  
(30256433/MDS\_GEN\_US/EN)

### 1. Substance/preparation and company identification

Company  
BASF CORPORATION  
100 Campus Drive  
Florham Park, NJ 07932

24 Hour Emergency Response Information  
CHEMTREC: (800) 424-9300  
BASF HOTLINE: (800) 832-HELP

Chemical family: polyamide  
Synonyms: Nylon 6

### 2. Composition/information on ingredients

<u>CAS Number</u>	<u>Content (W/W)</u>	<u>Chemical name</u>
105-60-2	< 1.0 %	caprolactam
65997-17-3	> 6.0 - < 63.0 %	Particles, not otherwise specified, respirable
25038-54-4	> 35.0 %	Glass, oxide, chemicals polyamide (PA 6)

### 3. Hazard identification

#### Emergency overview

CAUTION: MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.  
INGESTION MAY CAUSE GASTRIC DISTURBANCES.

Use with local exhaust ventilation.

Wear a NIOSH-certified (or equivalent) particulate respirator.

Wear protective clothing.

Eye wash fountains and safety showers must be easily accessible.

#### Potential health effects

##### **Primary routes of exposure**

Routes of entry for solids and liquids include eye and skin contact, ingestion and inhalation. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquified gases.

##### **Acute toxicity:**

Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

*Information on: Caprolactam*

*No adverse effects have been reported in the processing and use of polycaprolactam.*

*Caprolactam monomer may be released during processing.*

##### **Irritation:**

Irritation is possible when the product comes in contact with the skin, respiratory tract or the eyes.

##### **Repeated dose toxicity:**

No adverse effects have been reported in the processing and use of the product. No known chronic effects.



# Safety data sheet

## ULTRAMID® SEG7 POLYAMIDE

Revision date : 2005/04/05  
Version: 1.0

Page: 2/6  
(30256433/MDS\_GEN\_US/EN)

*Information on: Fiberglass*

*Animal implantation studies have indicated that fiberglass wool is an animal carcinogen. A small study of Canadian glass wool workers reported a statistically significant increase in deaths due to lung cancer; however, animal inhalation studies and several large-scale studies of U.S. and European fiberglass wool workers have shown no statistically significant increases in lung cancer. The International Agency for Research on Cancer (IARC) has classified this material in Category 2B.*

*Information on: Fiberglass*

*These findings are based on glass wool, which has a smaller diameter than continuous glass filament or glass fiber chopped strands or rovings. Fiberglass wool is not used in this product.*

*Information on: Caprolactam*

*May affect the liver and kidneys as indicated in animal studies.*

**Medical conditions aggravated by overexposure:**

Data available do not indicate that there are medical conditions that are generally recognized as being aggravated by exposure to this substance/product.  
See MSDS section 11 - Toxicological information.

### 4. First-aid measures

**General advice:**

Remove contaminated clothing.

**If inhaled:**

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. Immediate medical attention required.

**If on skin:**

Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

**If in eyes:**

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

**If swallowed:**

Ingestion is not likely in the available physical form. If ingested, seek medical attention.

### 5. Fire-fighting measures

Flash point: > 400 °C (Unspecified)  
Autoignition: No data available.

**Suitable extinguishing media:**

water, dry extinguishing media, carbon dioxide, foam

**Hazards during fire-fighting:**

No particular hazards known.



# Safety data sheet

## ULTRAMID® SEG7 POLYAMIDE

Revision date : 2005/04/05

Version: 1.0

Page: 3/6

(30256433/MDS\_GEN\_US/EN)

**Protective equipment for fire-fighting:**

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

### 6. Accidental release measures

**Environmental precautions:**

This product is not regulated by RCRA. This product is not regulated by CERCLA ('Superfund').

**Cleanup:**

Reclaim for processing if possible. Sweep/shovel up. Place into suitable containers for reuse or disposal in a licensed facility.

### 7. Handling and storage

**Handling****Protection against fire and explosion:**

No explosion proofing necessary.

**Storage****General advice:**

Keep container tightly closed. Avoid deposition of dust.

**Storage stability:**

Protect against moisture.

### 8. Exposure controls and personal protection

**Components with workplace control parameters**

caprolactam

ACGIH

TWA value 5 mg/m<sup>3</sup> Vapor and aerosol, inhalable fraction ;

Particles, not otherwise specified, respirable

OSHA

PEL 5 mg/m<sup>3</sup> Respirable fraction ; TWA value 15 millions of particles per cubic foot of air Respirable fraction ; TWA value 5 mg/m<sup>3</sup> Respirable fraction ;

ACGIH

TWA value 3 mg/m<sup>3</sup> Respirable particles ;

Glass, oxide, chemicals

ACGIH

TWA value 5 mg/m<sup>3</sup> Inhalable fraction ; TWA value 1 fibers/cm<sup>3</sup> Fiber ; TWA value 1 fibers/cm<sup>3</sup> Fiber ; TWA value 0.2 fibers/cm<sup>3</sup> Fiber ;**Advice on system design:**

Provide local exhaust ventilation to control dusts/vapours.



# Safety data sheet

## ULTRAMID® SEG7 POLYAMIDE

Revision date : 2005/04/05

Version: 1.0

Page: 4/6

(30256433/MDS\_GEN\_US/EN)

### Personal protective equipment

**Respiratory protection:**

Wear a NIOSH-certified (or equivalent) particulate respirator. Wear respiratory protection if ventilation is inadequate. Do not exceed the maximum use concentration for the respirator facepiece/cartridge combination. Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator.

**Hand protection:**

Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

**Eye protection:**

Tightly fitting safety goggles (chemical goggles).

**General safety and hygiene measures:**

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Avoid inhalation of dust. Wash soiled clothing immediately.

## 9. Physical and chemical properties

Form:	pellets	
Odour:	odourless	
Colour:	opaque	
pH value:		No data available.
Relative density:	1.2 - 1.6	

## 10. Stability and reactivity

**Conditions to avoid:**

Avoid prolonged exposure to extreme heat.

**Substances to avoid:**

strong oxidizing agents, acids, bases

**Hazardous reactions:**

The product is chemically stable.

**Decomposition products:**

Possible thermal decomposition products:  
hydrogen cyanide, carbon monoxide, ammonia

**Thermal decomposition:**

> 300 °C

May decompose if overheated and/or subjected to prolonged heating.

**Corrosion to metals:**

No corrosive effect on metal.





The Chemical Company

# Safety data sheet

## ULTRAMID® SEG7 POLYAMIDE

Revision date : 2005/04/05  
Version: 1.0

Page: 5/6  
(30256433/MDS\_GEN\_US/EN)

### 11. Toxicological information

### 12. Ecological information

### 13. Disposal considerations

**Waste disposal of substance:**

Incinerate in a licensed facility.  
Do not discharge substance/product into sewer system.

**Container disposal:**

Dispose of in accordance with national, state and local regulations.

### 14. Transport information

Reference Bill of Lading

Not dangerous goods in the meaning of USDOT, IMDG, IATA/IMO

### 15. Regulatory information

Federal Regulations

**Registration status:**

TSCA, US released / listed

State regulations

**State RTK**

CAS Number

105-60-2  
65997-17-3

Chemical name

caprolactam  
Glass, oxide, chemicals

State RTK

MA, NJ, PA  
MA, NJ, PA

### 16. Other information

**HMIS III rating**

Health: 1 Flammability: 1 Physical hazard: 0

HMIS uses a numbering scale ranging from 0 to 4 to indicate the degree of hazard. A value of zero means that the substance possesses essentially no hazard; a rating of four indicates high hazard.



# Safety data sheet

## ULTRAMID® SEG7 POLYAMIDE

Revision date : 2005/04/05

Version: 1.0

Page: 6/6

(30256433/MDS\_GEN\_US/EN)

### Local contact information

Tech Desk

1-800-527-8324

ULTRAMID® SEG7 POLYAMIDE is a registered trademark of BASF Corporation or BASF AG

IMPORTANT: WHILE THE DESCRIPTIONS, DESIGNS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE, IT IS PROVIDED FOR YOUR GUIDANCE ONLY. BECAUSE MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION/USE, WE RECOMMEND THAT YOU MAKE TESTS TO DETERMINE THE SUITABILITY OF A PRODUCT FOR YOUR PARTICULAR PURPOSE PRIOR TO USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. FURTHER, YOU EXPRESSLY UNDERSTAND AND AGREE THAT THE DESCRIPTIONS, DESIGNS, DATA, AND INFORMATION FURNISHED BY BASF HEREUNDER ARE GIVEN GRATIS AND BASF ASSUMES NO OBLIGATION OR LIABILITY FOR THE DESCRIPTION, DESIGNS, DATA AND INFORMATION GIVEN OR RESULTS OBTAINED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.

END OF DATA SHEET

